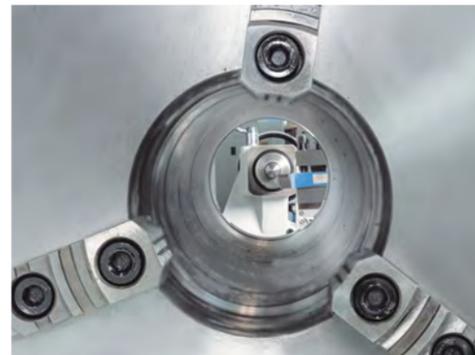




Extensive standard equipment

- heavy machine bed made of premium cast-iron with hardened and ground guideways
- Spindle bore from 130 to 225 mm
- massive headstock with high-precision spindle running in tapered roller bearings, and 2 lathe chuck mounts on both sides
- gears are hardened and ground
- high torque at the working spindle ensures high chip removal rates when machining parts with large diameters
- powerful main drive motor with 7,5 kW power
- central, practical controls for feeds and thread leads
- wide spectrum of inch and metric threads
- heavy-duty 4-station tool holder
- coolant system is included
- taper turning unit with 500 mm turning length



Spindle bores up to 225 mm



Taper turning unit is included



The rear-mounted lathe chuck ensures increased stability for long workpieces

Standard Equipment:

3-axis position indicator, 4-station tool holder, two 3-jaw chuck 400 mm (TubeTurn 135), 3-jaw chuck Ø 500 mm (TubeTurn 200 and 225), 4-jaw face plate chuck Ø 520 mm (TubeTurn 200 and 225), Taper turning unit, coolant system, operator manual

Options	Part No.
• Steady rest 320 mm	251055
• Quick-Change Tool Holder Set WC	103196

For additional options for this machine, visit our website and search for TubeTurn (Product Search)

Specifications		135	200	225
Working area				
Workpiece length (max.)	mm	1.300	1.300	1.300
Turning diameter over bed	mm	630	630	630
Turning diameter over support	mm	350	350	380
X-axis travel	mm	340	340	340
Z-axis travel	mm	1.300	1.300	1.300
Headstock				
Speed range	rpm	14 - 496	24 - 300	24 - 300
Spindle Torque (max.)	Nm	1.920	2.050	1.920
Lathe chuck diameter	mm	400	500	500
Spindle bore	mm	130	200	225
Spindle bore in chuck	mm	130	190	225
Rapid feed				
Rapid feed X-axis	mm/min	3.000	3.000	3.000
Rapid feed Z-axis	mm/min	4.000	4.000	4.000
Tool head				
Number of tool stations	pcs.	4	4	4
Tool shank dimensions	mm	32x32	32x32	32x32
Tailstock				
Tailstock taper	MT	5	5	5
Tailstock quill diameter	mm	100	100	100
Tailstock quill stroke	mm	205	230	230
Drive capacity				
Motor rating main drive	kW	7,5	7,5	7,5
Total power consumption	kVA	8,5	9	9
Measures and weights				
Overall dimensions (length x width x height)	m	3,66x1,45x1,39	3,66x1,45x1,39	3,66x1,45x1,41
Weight	kg	4.100	4.190	4.264
Part No.		301739	301740	301741